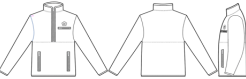
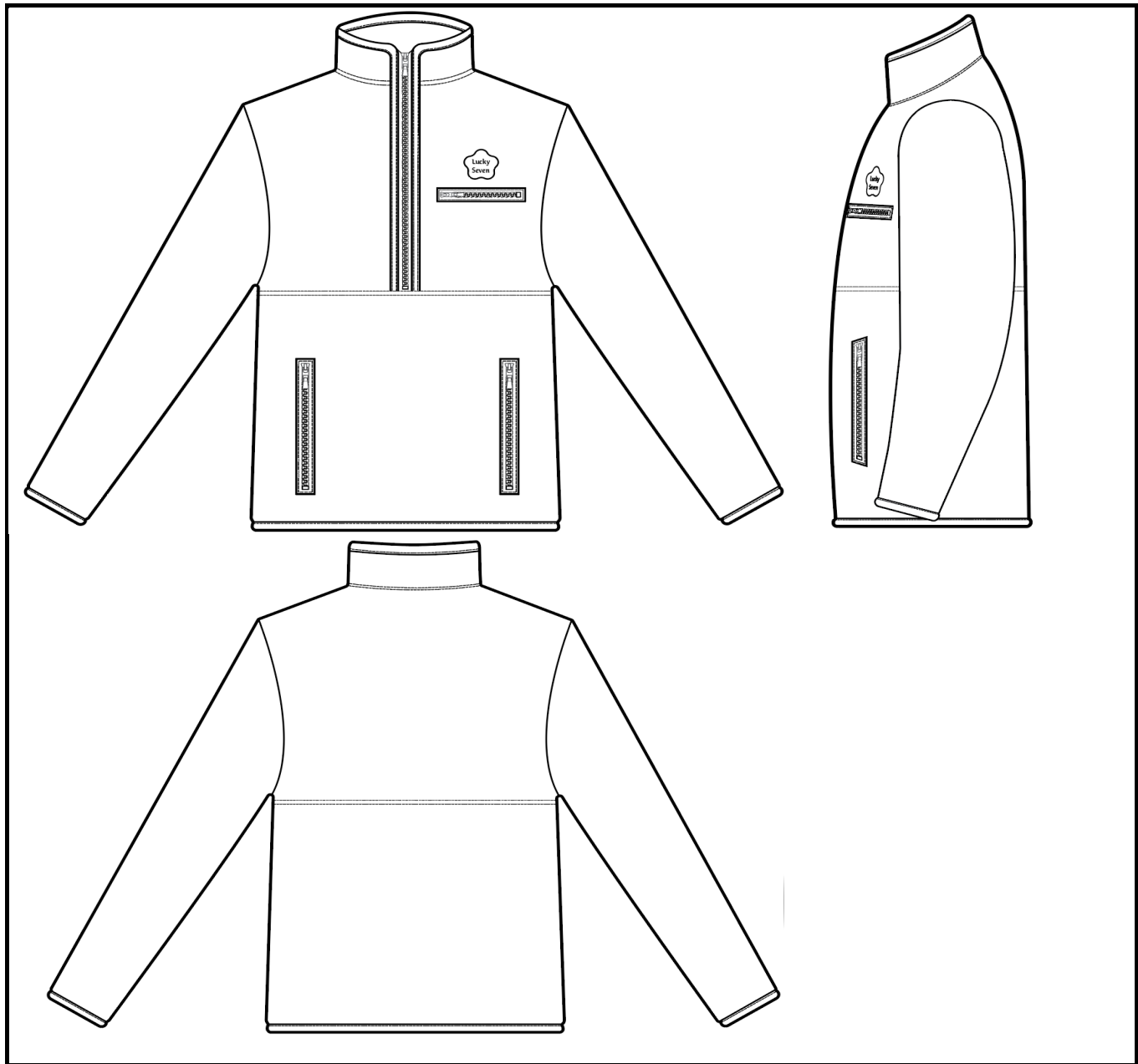


Style Name: Fleece Pullover	Season: Fall/Winter 2022	Technical Designer: Natalie Nie	Fit Reference: Previous style	
Category: Women's	Base Size: M	Size Range: XS - XL	Style Origination Date: 03/01/22	
			Last Updated Date: 03/17/22	

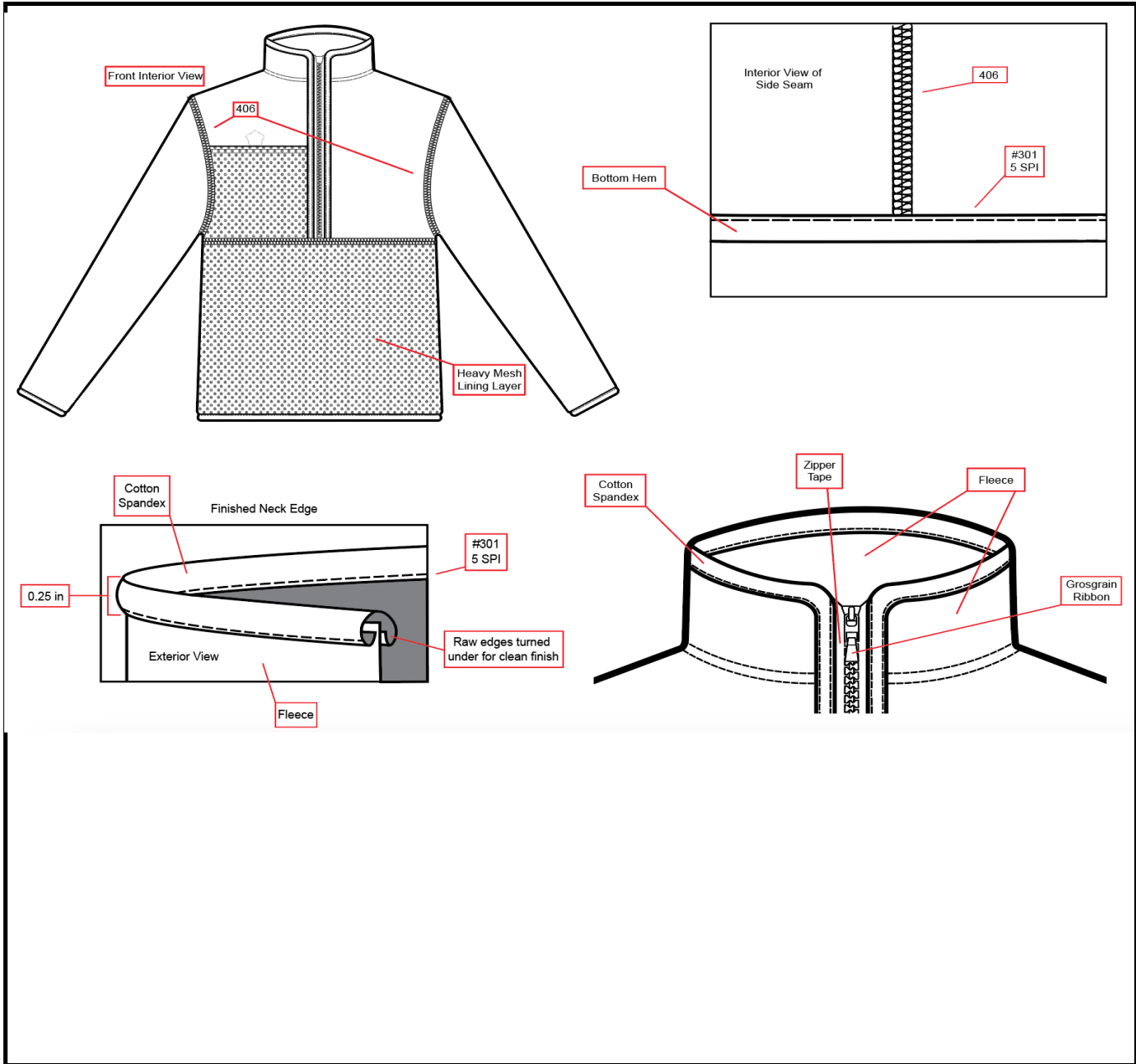
All measurements are given in CM (centimeters) unless otherwise noted



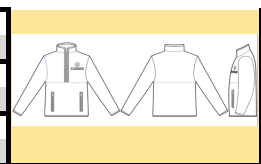
Style Name: Fleece Pullover	Season: Fall/Winter 2022	Technical Designer: Natalie Nie	Fit Reference: Previous style
Category: Women's	Base Size: M	Size Range: XS - XL	Style Origination Date: 03/01/22
			Last Updated Date: 03/17/22



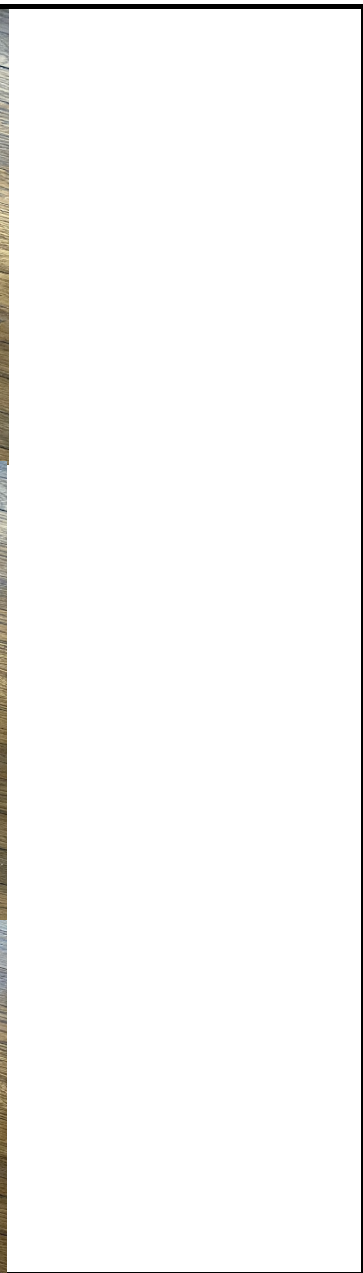
All measurements are given in CM (centimeters) unless otherwise noted



Style Name:	Season:	Technical Designer:	Fit Reference:
Fleece Pullover	Fall/Winter 2022	Natalie Nie	Previous style
Category:	Base Size:	Size Range:	Style Origination Date:
Women's	M	XS - XL	03/01/22
			Last Updated Date:
			03/17/22




All measurements are given in CM (centimeters) unless otherwise noted



Style Name:	Season:	Technical Designer:	Fit Reference:	
Fleece Pullover	Fall/Winter 2022	Natalie Nie	Previous style	
Category:	Base Size:	Size Range:	Style Origination Date:	
Women's	M	XS - XL	03/01/22	
			Last Updated Date:	
			03/17/22	

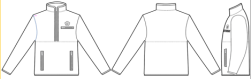
All measurements are given in CM (centimeters) unless otherwise noted



Style Name: Fleece Pullover	Season: Fall/Winter 2022	Technical Designer: Natalie Nie	Fit Reference: Previous style	
Category: Women's	Base Size: M	Size Range: XS - XL	Style Origination Date: 03/01/22	
			Last Updated Date: 03/17/22	

Article #	Vendor Name	Description	Location (on Garment)	UOM	Quantity	Price / Unit	Total cost	CWY 1	CWY 2	CWY 3
Materials										
97865	MandynBaker	Fleece Fabric	Outer Body Fabric	meter	1	\$21.80	\$21.80	tan	zing	violet
38	PicoTextilesInc	Heavy Mesh Fabric	Front Lining Fabric	meter	0.5	\$7.97	\$3.99	tan	zing	violet
fj779	NatureFabrics	Cotton Spandex Jersey Fabric	Finishing Edge Fabric	meter	0.2	\$10.99	\$2.20	tan + tangerine	zing	violet + zing
							\$0.00			
							\$0.00			
Trims / Graphics / Logos										
7533	Amazon	Molded Plastic Zippers	Center Front Placket, Chest Pocket, Bottom Pockets	each	4	\$9.99	\$39.96	1 tan + 3 violet	1 zing + 3 spring	1 violet + 3 zing
36364	Michaels	Grosgrain Ribbon	Attached to Zipper Pulls, Back Neck Tape	meter	1	\$0.34	\$0.34	tan	zing	violet
29992	Joann	Gutermann Sew All Thread	All Seams / Stitches	yard	4	\$0.04	\$0.16	DTM body fabric	DTM body fabric	DTM body fabric
r334	DMC	Embroidery Floss for Logo	Left Side Chest	skein	2	\$0.79	\$1.58	cocoa + hickory	black + white	slate + sky
							\$0.00			
							\$0.00			
Packaging										
47439	CustomLabel4U	Care and Content Label	Inside of garment, center back	each	1	\$0.40	\$0.40	white	white	white
9736	Wunderlabel	Logo Label	Inside of garment, center back	each	1	\$0.44	\$0.44	white	white	white
443	EcoEnclose	Corrugated Shipping Box	Shipping	each	1	\$0.80	\$0.80	brown	brown	brown
							\$0.00			


Total Materials	\$27.98
Total Trims	\$42.04
Total Packaging	\$1.64
CMP	\$3.58
Transportation, etc.	\$5.10
Total Garment Cost	\$80.34

Style Name: Fleece Pullover	Season: Fall/Winter 2022	Technical Designer: Natalie Nie	Fit Reference: Previous Style	
Category: Women's Wear	Base Size: M	Size Range: XS-XL	Style Origination Date: 03/01/22	
			Last Updated Date: 03/18/22	
<i>All measurements are given in CM (centimeters) unless otherwise noted</i>				

<i>Proto Request</i>					
Proto #	1	Date Requested	03/10/22	Size(s) Requested	M
Factory	Fleece Goods Co.	Need-By Date	03/20/22		
Material Direction	Substitute Fabric OK				
Trim Direction	Substitute Trims OK				
Graphic/Logo/Label Direction	Include embroidered logo, substitute colors OK				
Color Direction	Proto of colorway #1 only				

<i>Proto Comments (from Factory)</i>	
Material Comments	
Trim Comments	
Graphic/Logo/Label Comments	
Color Comments	
Fit Comments	
Construction Comments	


<i>Pattern Image (from Factory)</i>	<i>Fit Photos (from Factory)</i>
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Style Name: Fleece Pullover	Season: Fall/Winter 2022	Technical Designer: Natalie Nie	Fit Reference: Previous Style	
Category: Women's Wear	Base Size: M	Size Range: XS-XL	Style Origination Date: 03/01/22	
			Last Updated Date: 03/18/22	
All measurements are given in CM (centimeters) unless otherwise noted				

Proto Measurements

Proto #	1	Date Requested	03/10/22	Size Reviewed	M
Factory	Fleece Goods Co.	Date Received	03/20/22		

POM Code	POM Name	POM Description	Tol (+)	Tol (-)	SPEC	FTY	TD		
					M	M	M		
NK_WBH	Back Neck Width (from HPS)	HPS to HPS, horizontal	1.0	1.0	24.0	24.5	24.5		
NK_OC	Neck Opening	CF to CB, along curve (to center of closure as applicable)	1.0	1.0	20.0	20.0	20.5		
NK_OM	Neck Opening (Minimum, Over Head)	Stretched to meet or exceed target	99.0	0.0	28.0	28.0	28.0		

Style Name: Fleece Pullover	Season: Fall/Winter 2022	Technical Designer: Natalie Nie	Fit Reference: Previous Style	
Category: Women's Wear	Base Size: M	Size Range: XS-XL	Style Origination Date: 03/01/22	
			Last Updated Date: 03/18/22	

All measurements are given in CM (centimeters) unless otherwise noted

Proto Comments (from Tech Designer)

Proto #	1	Date Requested	03/10/22	Size Reviewed	M
Factory	Fleece Goods Co.	Date Received	03/20/22		
Material Comments	Substitute fabric approved				
Trim Comments	Trims approved				
Graphic/Logo/Label Comments	Logo approved				
Color Comments	N/A				
Fit Comments	Shoulder width and body length POM are out of tolerance range. Needs to be adjusted				
Construction Comments	Construction approved				

<p><i>Pattern Image</i> <i>(from Tech Designer)</i></p>	<p><i>Fit Photos</i> <i>(from Tech Designer)</i></p>
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